

## Life Of Punches & Dies

To know your tool life is very essential. There is no correct definition of tool life as it varies from product to product. Still, with a very little effort a comparative study can give a good picture about the life of the tools.

COMPANY: \_\_\_\_\_

PRODUCT: \_\_\_\_\_ DRAWING NO.: \_\_\_\_\_

SIZE OF TABLET: \_\_\_\_\_ SHAPE OF TABLET: \_\_\_\_\_

CAVITY DETAILS: \_\_\_\_\_ QUANTITY: U \_\_\_\_\_ +L \_\_\_\_\_ +D \_\_\_\_\_

MACHINE MAKE & MODEL: \_\_\_\_\_

TOOLS MANUFACTURED BY: \_\_\_\_\_ DATE: \_\_\_\_\_

UPPER EMBOSSING:

LOWER EMBOSSING:

BATCH SIZE: \_\_\_\_\_

NUMBER OF STATIONS: \_\_\_\_\_

	DATE	BATCH NUMBER	TOTAL BATCHES	TOTAL TABLETS	REMARKS
01					
02					
03					
04					
05					
06					
07					
08					
09					
10					
		TOTAL			

TOOL LIFE IN MILLION TABLETS PER STATION =  $\frac{\text{TOTAL NUMBER OF TABLETS}}{\text{NUMBER OF STATIONS}}$

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