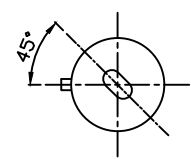
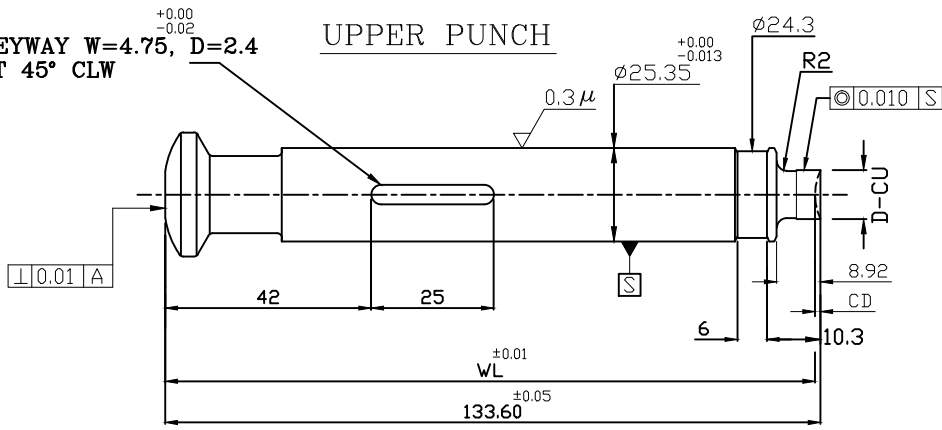
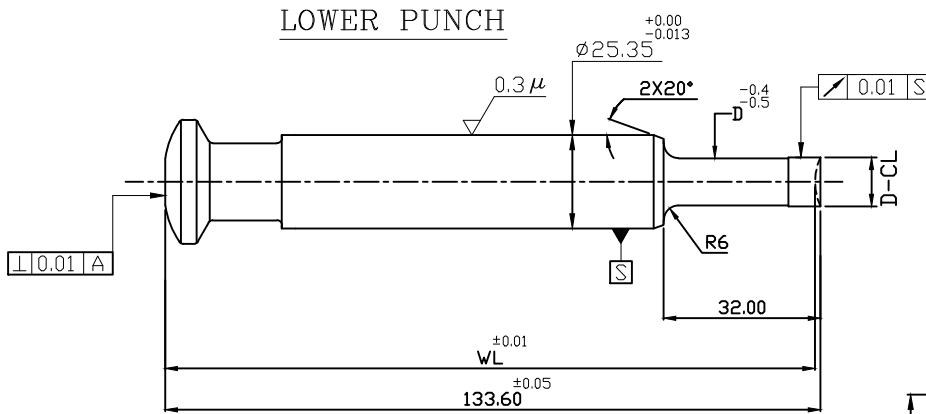


KEYWAY W=4.75, D=2.4
AT 45° CLW

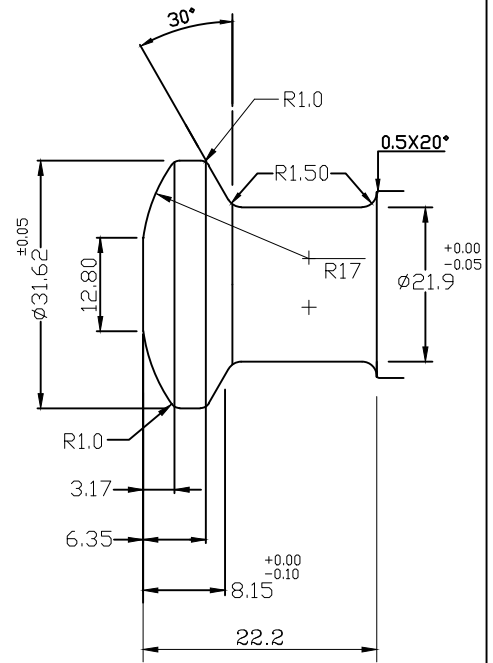
UPPER PUNCH



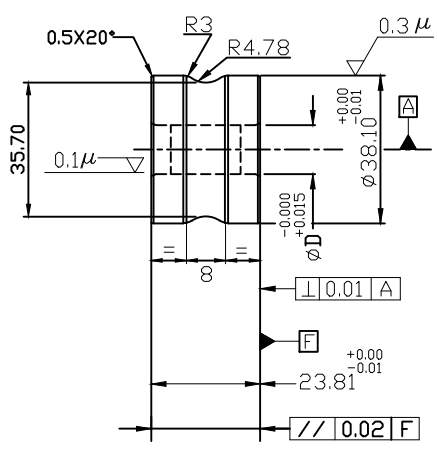
LOWER PUNCH



HEAD



DIE



NOTES:-

- (1) CU = CLEARANCE FOR UPPER PUNCH TIP. -0.04 TO -0.055
- (2) CL = CLEARANCE FOR LOWER PUNCH TIP. -0.02 TO -0.035
- (3) D = DIE-BORE.
- (4) CD = CAVITY DEPTH.
- (5) UNLIMITED DIMENSIONS ±0.2
- (6) ALL DIMENSIONS ARE IN MM.
- (7) PUNCHES FROM AISI D1 & DIES FROM D3 STEEL

NAME	DATE	TITLE :- STD. D TOOLING		
DESIGNED	06.04.2015	EURO "D"		
DRAWN	MANISHA			
CHECKED	N.B.S	SCALE	DRG NO.	PROJ:-
APPROVED				

Imperial Pharmachines Pvt. Ltd.

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